



Revision Number: 002.0

Issue date: 08/15/2017

1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	TECHNOMELT 1942 PLTS LETS 40 LB CT	IDH number:	420357
Product type:	Assembly adhesives	Item number:	83267
Restriction of Use:	None identified	Region:	United States
Company address:	Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	Contact information:	Telephone: +1 (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION**EMERGENCY OVERVIEW**

DANGER: MOLTEN ADHESIVE MAY CAUSE SEVERE BURNS.
VAPORS ABOVE MOLTEN ADHESIVE MAY CAUSE EYE, SKIN AND
RESPIRATORY TRACT IRRITATION.
STATIC CHARGES GENERATED BY EMPTYING PACKAGE IN OR NEAR
FLAMMABLE VAPORS MAY CAUSE IGNITION.
CAUSES SKIN IRRITATION.
MAY CAUSE AN ALLERGIC SKIN REACTION.
CAUSES SERIOUS EYE IRRITATION.
MAY CAUSE ALLERGY OR ASTHMA SYMPTOMS OR BREATHING
DIFFICULTIES IF INHALED.
SUSPECTED OF CAUSING CANCER.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
RESPIRATORY SENSITIZATION	1
SKIN SENSITIZATION	1
CARCINOGENICITY	2

PICTOGRAM(S)**Precautionary Statements****Prevention:**

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing dust or fumes. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face protection. In case of inadequate ventilation wear respiratory protection.

Response:

IF ON SKIN: Wash with plenty of water. IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical attention. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.

Storage:

Store locked up.

Disposal:

Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Rosin	8050-09-7	10 - 20
Paraffin waxes and Hydrocarbon waxes	8002-74-2	1 - 5
Vinyl acetate	108-05-4	0.1 - 1

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:

Move to fresh air in case of accidental inhalation of dust or fumes from overheating or combustion. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. If symptoms develop and persist, get medical attention.

Skin contact:

Molten adhesive may cause severe burns. Cool melted product on skin with plenty of water. Do not remove solidified product. Cover affected areas with clean sheeting or gauze and seek immediate medical attention. No attempt should be made to remove material from skin or to remove contaminated clothing as damaged skin can be easily torn.

Eye contact:

If eye contact occurs with molten material immediately cool with water. Do not remove adhesive. Seek medical attention.

Ingestion:

Ingestion of solid adhesive is not expected to be hazardous. If symptoms develop and persist, get medical attention.

Symptoms:

See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media:

Use extinguishing measures appropriate to local circumstances and the surrounding environment. Water spray (fog), foam, dry chemical or carbon dioxide.

Special firefighting procedures:

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray.

Unusual fire or explosion hazards:

None

Hazardous combustion products:

Oxides of carbon. Acrid smoke and fumes.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:

Do not allow material to contaminate ground water system.

Clean-up methods:

Sweep up spilled material. Avoid creating dust. Store in a closed container until ready for disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

Handling:

Do not place wet or damp solid into melt tank. Follow suggested application temperature. Always be careful around molten material. Avoid skin contact with molten resins. Do not wear contact lenses. Avoid dust formation.

Storage:

For safe storage, store at or below 38 °C (100.4 °F)

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Rosin	Exposure by all routes should be carefully controlled to levels as low as possible. Included in the regulation but with no data values. See regulation for further details (Respiratory sensitization) (Dermal sensitization)	None	None	None
Paraffin waxes and Hydrocarbon waxes	2 mg/m3 TWA Fume.	None	None	None
Vinyl acetate	10 ppm TWA 15 ppm STEL	None	None	None

Engineering controls:

Ventilation hoods and fans required when working with organic solvents or in hot melt applications. Heat only in areas with appropriate exhaust ventilation.

Respiratory protection:

Respirator with combination filter for vapor/particulate. In case of insufficient ventilation wear suitable respiratory equipment.

Eye/face protection:

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Do not wear contact lenses.

Skin protection:

Insulated gloves and long sleeved clothing are strongly recommended when working with molten adhesive.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:

Solid

Color:

Yellow, Translucent

Odor:

Slight, Resinous

Odor threshold:

Not available.

pH:

Not available.

Vapor pressure:	Not applicable
Boiling point/range:	Not available.
Melting point/ range:	110.2 °C (230.4 °F)
Specific gravity:	0.95
Vapor density:	Not available.
Flash point:	Product is a solid.
Flammable/Explosive limits - lower:	Not applicable
Flammable/Explosive limits - upper:	Not applicable
Autoignition temperature:	Not applicable
Flammability:	Not applicable
Evaporation rate:	Not applicable
Solubility in water:	Insoluble
Partition coefficient (n-octanol/water):	Not available.
VOC content:	0 %; 0 g/l
Viscosity:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	None under normal processing.
Hazardous decomposition products:	Oxides of carbon. Acrid smoke and fumes.
Incompatible materials:	Avoid heating above 400°F.
Reactivity:	Not available.
Conditions to avoid:	Prolonged heating at temperatures above 200 °C.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure:	Skin, Inhalation, Eyes, Ingestion
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Potential Health Effects/Symptoms

Inhalation:	Continuous breathing of vapors above molten adhesive may irritate mucous membranes. Fumes may be irritating and may cause an allergic respiratory reaction. Dusts from solid adhesive may cause irritation.
Skin contact:	Causes skin irritation. Molten adhesive may cause severe burns. May cause allergic skin reaction.
Eye contact:	Molten adhesive in eyes will cause severe and permanent damage. Causes serious eye irritation. Can cause mechanical irritation if dusts are generated.
Ingestion:	Not expected under normal conditions of use. May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Rosin	None	Allergen, Irritant, Respiratory
Paraffin waxes and Hydrocarbon waxes	None	Irritant
Vinyl acetate	Oral LD50 (Rat) = 2,920 mg/kg Oral LD50 (Mouse) = 1,613 mg/kg Dermal LD50 (Rabbit) = 2,335 mg/kg Inhalation LC50 (Rabbit, 4 h) = 2500 ppm Inhalation LC50 (Mouse, 4 h) = 1550 ppm Inhalation LC50 (Rabbit, 4 h) = 2511 ppm Inhalation LC50 (Rabbit, 4 h) = 8800 ppm Inhalation LC50 (Rat, 4 h) = 3680 ppm Inhalation LC50 (Mouse, 4 h) = 5150 ppm	Central nervous system, Irritant, Mutagen, Some evidence of carcinogenicity

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Rosin	No	No	No
Paraffin waxes and Hydrocarbon waxes	No	No	No
Vinyl acetate	No	Group 2B	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

International Air Transportation (ICAO/IATA)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

Water Transportation (IMO/IMDG)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None
Exceptions:	None

15. REGULATORY INFORMATION**United States Regulatory Information**

TSCA 8 (b) Inventory Status:	All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification:	None above reporting de minimis
CERCLA/SARA Section 302 EHS:	Vinyl acetate (CAS# 108-05-4).
CERCLA/SARA Section 311/312:	Immediate Health, Delayed Health
CERCLA/SARA Section 313:	This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Vinyl acetate (CAS# 108-05-4).
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer.

Canada Regulatory Information

CEPA DSL/NDL Status:	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
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16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 2, 11

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Issue date: 08/15/2017

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